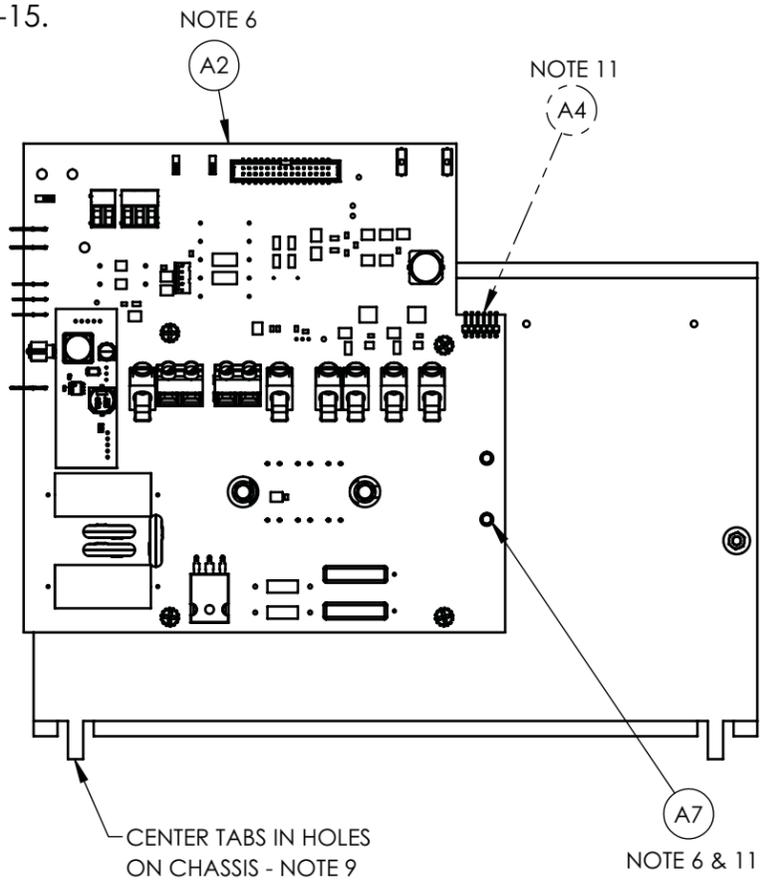


REPLACEMENT KIT.

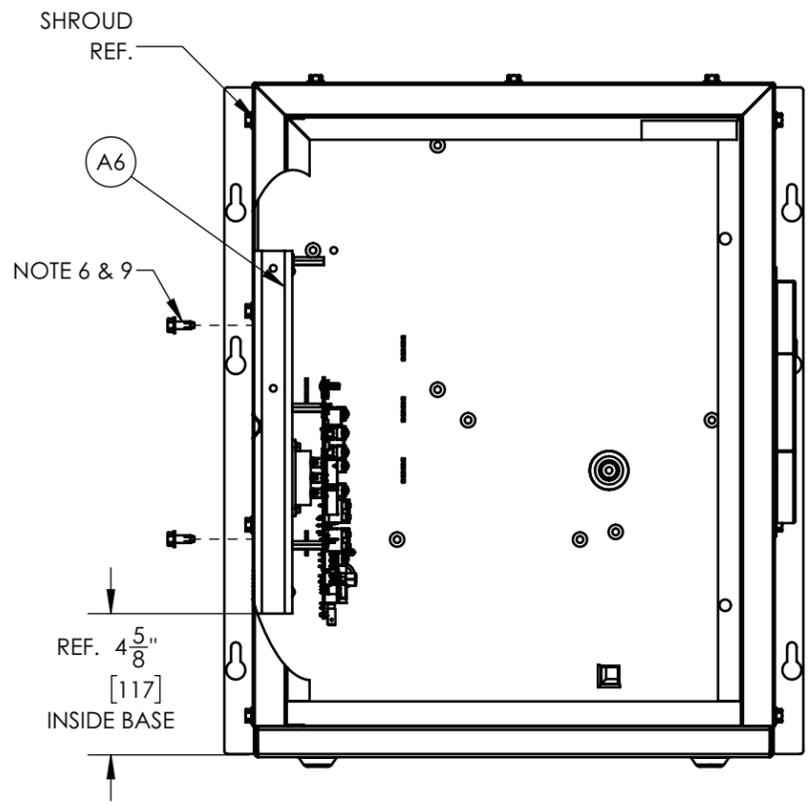
PART NUMBERS:

- EJ5331-12.
- EJ5331-13.
- EJ5331-14.
- EJ5331-15.



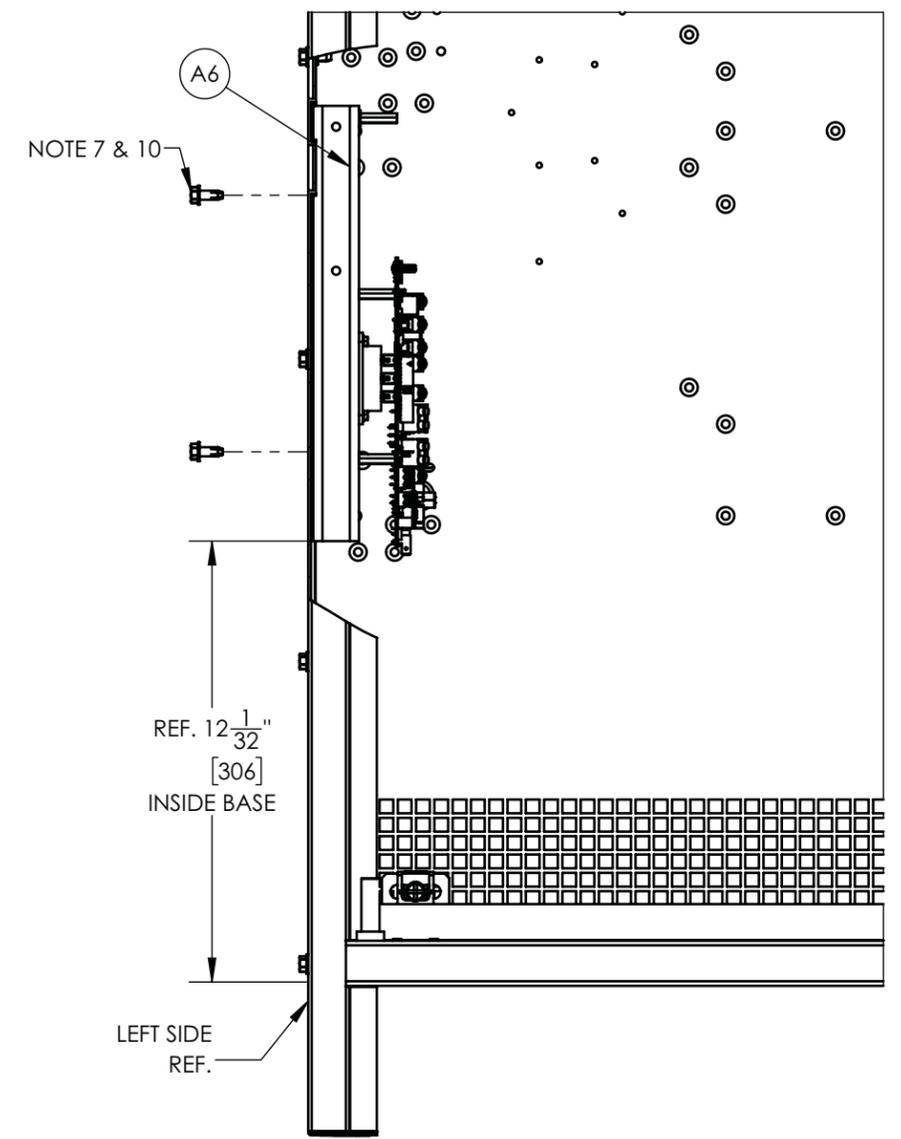
A6 RECTIFIER ASSY.

SCALE 1:4



MOUNTING FRONT VIEW

STYLE-5054



MOUNTING FRONT VIEW

STYLE-5070

INSTRUCTIONS:

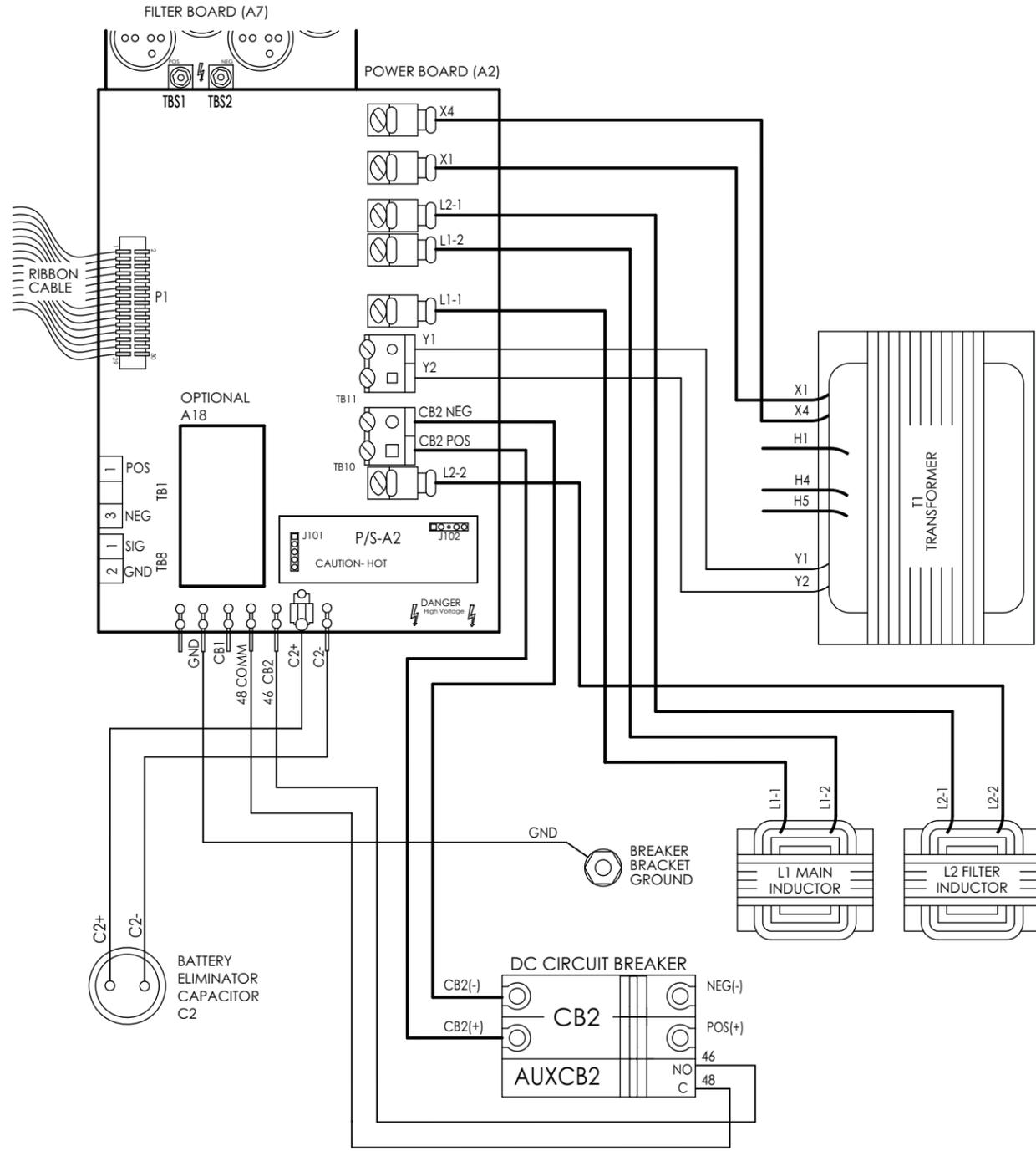
1. TURN OFF (OPEN) AC INPUT CIRCUIT BREAKER (CB1), AND DC OUTPUT CIRCUIT BREAKER (CB2).
2. ALLOW INTERNAL VOLTAGES TO DISSIPATE.
3. OPEN DOOR PANEL. CAREFULLY REMOVE PLEXIGLASS SHIELDS.
4. USING A VOLTMETER, VERIFY ALL POTENTIAL VOLTAGES ARE AT "0".
5. LOCATE (A6) RECTIFIER AS SHOWN IN ATevo MOUNTING VIEWS.
6. DISCONNECT ALL LEADS, AND (A7) CAP BOARD FROM (A2) POWER BOARD.
7. REMOVE 1/4-20 HARDWARE FASTENING RECTIFIER ASSEMBLY TO LEFT SHEET METAL SIDE.
8. LIFT (A6) ASSEMBLY OUT OF ATevo.
9. LOCATE TABS ON REPLACEMENT (A6) RECTIFIER, AND PRESS INTO MOUNTING HOLE POSITIONS ON ENCLOSURE BASE.
10. USE 1/4-20 HARDWARE TO FASTEN REPLACEMENT (A6) RECTIFIER. TO LEFT SIDE OF SHROUD (STYLE-5054), OR LEFT SHEET METAL SIDE (STYLE-5070).
11. REINSTALL (A7) CAP BOARD, AND IF REQUIRED, AUXILIARY I/O BOARD (A4) IN LOCATIONS SHOWN, USING EXISTING HARDWARE.
12. REFER TO CONNECTION DIAGRAM (SHEET 2 OF 2), AND REATTACH LEADS TO (A2) POWER BOARD.

DUAL DIMENSIONS in [mm]

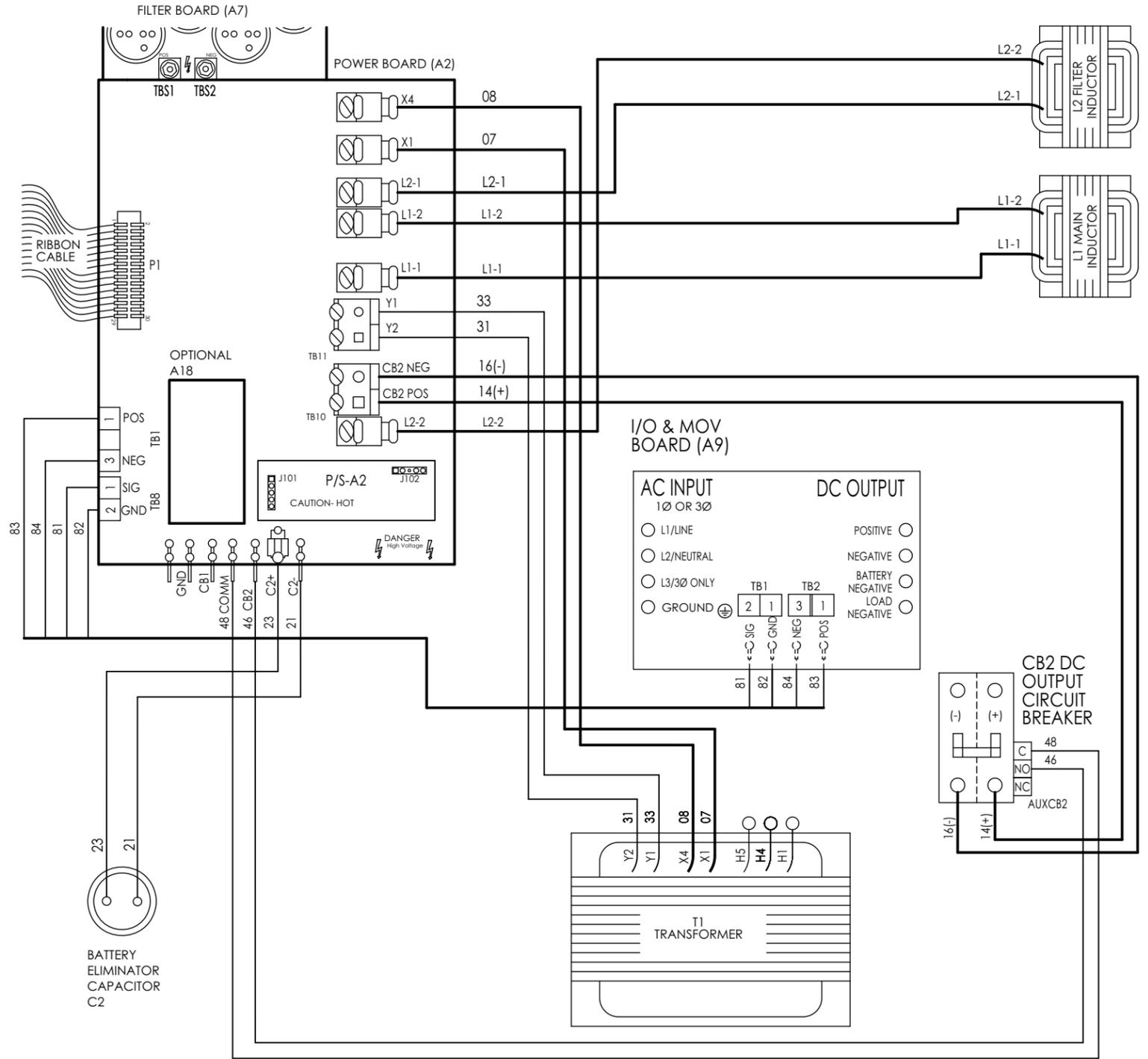
REV. 0	DRN BY	CHK BY	APP BY	DATE 3/23/2022	DRN BY	DATE: 3/14/2022	TITLE ATevo Service Instructions Rectifier Assembly/ Install 1Ø 6-25A _{dc}			
DESCRIPTION Initial Release				CHK BY	DATE: 3/23/2022					
APP BY				DATE: 5/11/2022						
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS FOLLOW THE ANSI SYSTEM IPS (INCHES-POUNDS & SECONDS) TOLERANCES ARE: FRAC. ±1/64, DEC. ±0.015, ANG ±.25°							SCALE 1:6	DWG No JD5076-00	REV	SHEET
PROPRIETARY AND CONFIDENTIAL NOTICE ANY REPRODUCTION, PARTIAL OR AS A WHOLE OF THIS DOCUMENT WITHOUT THE WRITTEN PERMISSION OF HINDLE POWER, INC IS STRICTLY PROHIBITED.									0	1 OF 2

http://www.ATSeries.net/PDFs/JD5076-00.pdf

STYLE-5054 CONNECTION DIAGRAM



STYLE-5070 CONNECTION DIAGRAM



REV. 0	DRN BY	CHK BY	APP BY	DATE 3/23/2022	DRN BY <i>KWB</i>	DATE: 3/14/2022	TITLE Atevo Service Instructions Rectifier Assembly/ Install 1Ø 6-25Adc
DESCRIPTION Initial Release					CHK BY <i>MS</i>	DATE: 3/23/2022	
PROPRIETARY AND CONFIDENTIAL NOTICE ANY REPRODUCTION, PARTIAL OR AS A WHOLE OF THIS DOCUMENT WITHOUT THE WRITTEN PERMISSION OF HINDLE POWER, INC IS STRICTLY PROHIBITED.					APP BY <i>MCR</i>	DATE: 5/11/2022	
					UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS FOLLOW THE ANSI SYSTEM IPS (INCHES-POUNDS & SECONDS) TOLERANCES ARE: FRAC. ±1/64, DEC. ±0.015, ANG ±.25°		
SCALE B			DWG No JD5076-00		REV 0	SHEET 2 OF 2	